

Work Order ID 100680

April-29-13 10:43:54 AM

100680

Page 1

Item ID: D412-791-045

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Exit Illumination Assembly

Stop *NS2*

Start Date: 4/29/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/30/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-791

B/D

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP 412-791-045 CHG001

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

13430

Work Order ID 100680

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April-29-13 10:43:54 AM

Item ID: D412-791-045 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Exit Illumination Assembly
 Start Date: 4/29/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/30/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-791-045								
	Location: <u>Q31A</u>								
	PPP Rev: <u>B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(2) 13/5/1 (2006)

MLS 13-05-01

ME 13-5-01

Picklist Print

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Page 1

Work Order ID: 100680
 Parent Item: D412-791-045
 Parent Item Name: Exit Illumination Assembly

Start Date: 4/29/13
 Start Qty: 1002
 Required Date: 4/30/13
 Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3950-1 RIVET		Manufactured	No				Each	441.0000	45	90	180		

SMD 2

Location	Loc Qty	Loc Code
ST076	441	
78225	1	
94095	440	

D3937-041
 Luminescent Strip Assembly

Manufactured No 110 Each 3.0000

Location	Loc Qty	Loc Code
ST074	3	
89647	3	

SMD 2

94095
 16 16 32

89647 3P
 29X 83164 SP

13/7/29

Work Order ID 100680

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100680

Page 1

Item ID: D412-791-045

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Exit Illumination Assembly

Stop *NS2*

Start Date: 4/29/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/30/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-791

B

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP 412-791-045 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

MLJ 13-04-29

②

Shp

7.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X						D412-791-011	SAFETY ENHANCEMENT KITS COMPLETE
1	X					D412-791-041	FLASHLIGHT KIT
1		X				D412-791-043	MAPBOX KIT
1			X			D412-791-045	EXIT ILLUMINATION KIT
1				X		D412-791-047	PITOT HEAT MONITORING KIT
1					X	D412-791-049	STANDBY ATTITUDE BATTERY MONITORING KIT
	2					D3921-1	FLASHLIGHT
	4					D3922-1	CLIP
	2					D3923-1	ANGLE
	4					D3924-1	SHIM
	8					MS20426AD3-6	RIVETS
	6					MS20470AD4-5	RIVET
	4					MS21059-L3	ANCHOR NUT
	4					MS35207-264	SCREW
		1				D3936-041	MAPBOX
		4				MS35207-244	SCREW
			16			D3937-041	PHOTOLUMINESCENT STRIPS
			90			D3950-1	RIVET (INCLUDES 10 EXTRA)
				1		18-200	CONNECTOR
				6		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				2		D3896-1	RELAY
				1		D3897-1	ANGLE
				1		LED-50-17-BG-E0705	ANNUNCIATOR
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS

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Revision: D

Date: 13.02.01

Shy

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				4		MS21042L08	NUT
				1		MS24524-23	SWITCH, DPDT
				1		MS24524-31	SWITCH, DPDT
				2		MS24693S26	SCREW
				15		MS25036-102	TERMINAL LUGS, #6
				4		MS27039-0814	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				8		NAS1149DN832J	WASHER
				1		HW210	RESISTOR, 1K OHMS
				1		18-200	CONNECTOR
				5		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				1		D3897-1	ANGLE
				1		D3938-1	DECAL
				1		LED-50-17-HK-E0700	ANNUNCIATOR (STBY BATT)
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				2		MS24693S26	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				1		HW210	RESISTOR, 1K OHMS

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Revision: **D**

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